



Ingredion™

technical specification

VERSASWEET™ 1531 26 DE Glucose Syrup 010013

VERSASWEET™ 1531 26 DE Glucose Syrup is tapioca based, low conversion glucose syrup designed for applications where low sweetness and rapid dispersion are desired. Compared to regular glucose syrups, its higher viscosity reduces foam in spray-dry systems and adds body to beverages. This product is produced under Ingredion Incorporated's TrueTrace™ Program for non-GM products.

Chemical and Physical Properties

	Min.	Max.
Dry Substance %	76.5	78.5
Dextrose Equivalent	25.0	28.0
SO ₂ , ppm	-	<10.0
Color, CP	-	2.0
pH (50% w/w sol'n)	4.0	6.0
Ash, % d.b.	-	0.5

Physical Appearance

Color Clear to yellowish liquid

Carbohydrate Profile, % d.b.

	Typical
Dextrose	3
Maltose	11
Maltotriose	15
High Saccharide (DP4+)	71

Microbiological Limits

	Max.
Standard Plate Count, cfu/g	1000
Yeast, cfu/g	100
Mold, cfu/g	100

Nutritional Data/100 g

	Typical
Calories	308
Total Carbohydrate, g	77
Simple Sugars, g	11
Other Carbohydrate, g	66

There is no fat, protein, fiber, vitamins, or minerals (including sodium) of dietary significance

Certification

Kosher
Halal

Packaging and Storage

Bulk
Drums
Recommended storage and handling temperature is between 115°-130° F (46°-54°C).

Shelf Life

12 months
Bulk syrups stored for extended periods (longer than 3 months) should be re-evaluated periodically for appropriate use.

Regulatory Data

Meets FCC (Food Chemical Codex) requirements.

Source Tapioca
CAS No. 8029-43-4

United States

Standard of Identity 21 CFR 168.120
Labeling Tapioca syrup or Glucose syrup

Canada

Standard Food CFDA Regulation
Standard of Identity B.18.016 or B.18.018
Labeling Glucose or Glucose syrup or Tapioca Syrup

Features and Benefits

TrueTrace™ certified non-GM.

Typical applications include: Coffee Whiteners and Creamers, Coffee Mixes, Cereal Drinks.

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Next Review Date: May 09, 2025

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